

# Plaquadur

## 1K water base 174254.30

This magazine has an advisory function. However, the user must test the application of this product against the circumstances and possibilities that apply to him. No liability or guarantee can be derived from the text of this sheet. You can always consult us for information.

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## Product

1K Water base Plaquadur 174254.30

## Product description

1K Water base Plaquadur 174254.30 is colorless water-based varnish based on acrylic dispersions. This lacquer is characterized by good flow and clarity, quick and easy to sand. Plaquadur is an environmentally friendly alternative to the conventional paint systems with less than 3% solvent.

## Field of application

1K base and topcoat for the carpentry and furniture industry

## Technical data

Color	Transparent
Gloss	30 mat
Mixing ratio	Not applicable
Thinner	If necessary 5 à 10 % water
Delivery viscosity	70-80 sec. din cup 4
Spray viscosity	20-45 sec. din cup 4
Potlife	Not applicable
Solid contents	Ca. 31%
Storage stability	Stored in original unopened packaging for 12 months in a cool, frost-free place.

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### Application

Application method	Spray or with roller
Layers	1-2 layers
Yield per layer	100-120 gr/ m <sup>2</sup>
Max. Yield	150 gr/ m <sup>2</sup>
Optimal temp. working space	16-18 °C
Optimal humidity	60 %
Material temperature	16-20 °C
Cleaning Thinner	Water
Pre-treatment of wood	P 120
Suitable on bleached wood	Not applicable
UV resistance	Good
Optimal moisture content wood	12-14 %.
Drying times	15 min. dust dry 40 minutes limited sandable. 2 hours sandable. 16 hours stackable. Forced drying will reduce the drying time.

### Disposal

Treat waste from paints or oil as chemical waste, dispose of as chemical waste.

### Package

5 of 10 or 25 Kg cans

### Safety, Standards and durability

Complies with the following standards DIN 68861.1B.  
UN Code: NO ADR, (-), GGVS.  
Info: Safety data sheet.

