

## Product information

# AC 3666882

## Placrylat groundlacquer

This magazine has an advisory function. However, the user must test the application of this product against the circumstances and possibilities that apply to him. No liability or guarantee can be derived from the text of this sheet. You can always consult us for information.



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## Product

Placrylate ground lacquer 3666882 speed

## Product description

Fast drying, high filling and fast sand able ground lacquer

## Field of application

For the furniture, frames and kitchen industry

## Technical data

Colour	transparent
Gloss	Does not applicable.
Mixing ratio	100 part AC 3666882 + 12 parts Hardener VC 562376 by weight
Thinner	Max 10 % AC 660110
Delivery viscosity	Ca. 30-32 sec.
Spray viscosity	21-30 sec.
Potlife	Ca. 6 hour at 20°C
Solid contents	ca. 26.5 %
Storage stability	Stored in original unopened packaging for 12 months in a cool, frost-free place



# application

Application method	Spray
Layers	1-3 layers
Yield per layer	100-150 gr/m
Max. Yield	150 gr/m
Optimal temp. working space	16-18 C <sup>0</sup>
Optimal humidity	60%
Material temperature	16-20 C <sup>0</sup>
Cleaning Thinner	SO 602020
Pre-treatment of wood	P 120
Suitable on bleached wood	no
UV resistance	Good
Optimal moisture content wood	12-14 %.
Drying times	10 min. dust dry at 20 C 1 hour sand able 16 hour stackable

## Disposal

Treat waste from paints or oil as chemical waste.

dispose of as chemical waste.

## Package

5 of 10 or 25 Kg cans

## Safety, Standards and durability

UN Code 1263, paint, 3, VG II, (D/E) , GGVS / ADR

Info Safety data sheet

